

mutually independent developing step comprising a contact type non-magnetic one-component developing method, and superposing then the resulting monochromatic toner images with one another to form a multicolored toner image, and in which method a toner used in each developing step contains an external additive, the addition amount of the external additive to a non-added toner containing no external additive is within the range of 1.5 to 10.0 parts by weight on the basis of 100 parts by weight of said non-added toner, and the aggregation degree of said toner is within the range of 30 to 80%, and the change ratio of the aggregation degree satisfies the following formula:

$$0.8 \leq (\text{initial aggregation degree}) / (\text{aggregation degree after 20 hours of no-load revolution of developing roller of the developing machine}) \leq 1.2; \text{ and}$$

wherein said developer is a nonmagnetic one-component developer.

~~Sub 2~~ (Twice Amended) A method for the formation of a color image which comprises the steps of forming an electrostatic latent image in accordance with an electrophotographic process, visualizing said electrostatic latent image by a developer transported by a developing machine to form a multicolored toner image whereby each monochromatic color toner image is formed by a mutually independent developing step comprising a contact type non-magnetic one-component developing method, and then superposing the resulting monochromatic toner images with one another to form a multicolored toner image, and in which method a toner used in each developing step contains an external additive, the addition amount of the external additive to a non-added toner containing no external additive is within the range of 1.5 to 10.0 parts by weight on the basis of 100 parts by weight of said non-added toner, and the change ratio of the electrostatic charge amount of

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said toner on an image support for forming and visualizing said electrostatic latent image satisfies
the following formula:

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cont. $1.0 \leq (\text{initial charge amount})/(\text{charge amount after 20 hours of no-load revolution of}$
developing roller of the developing machine) ≤ 1.5 ; and

wherein said developer is a nonmagnetic one-component developer.
